



THE ATHENS INSTITUTE FOR EDUCATION AND RESEARCH

Abstract Book:

5th Annual International Conference on
**Industrial, Systems and Design
Engineering**
19-22 June 2017, Athens, Greece

Edited by
Gregory T. Papanikos

2017

Abstracts
5th Annual International
Conference on Industrial,
Systems and Design Engineering
19-22 June 2017, Athens, Greece

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Gregory T. Papanikos

First Published in Athens, Greece by the Athens Institute for Education and
Research.

ISBN: 978-960-598-142-6

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8 Valaoritou Street
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TABLE OF CONTENTS

(In Alphabetical Order by Author's Family name)

Preface		9
Conference Program		11
1.	Does Wearing a Smoke Hood Impede one's Ability to see Stairs while descending? <i>Yousif Abulhassan, Rong Huangfu, Connor Lusk, Leslie Gunter & Jerry Davis</i>	15
2.	Study of Viability of Using Rice Husk Ash in Manufacturing of Hollow Block <i>Emanuel Filipe Santos Amaral, Jose Diogo Barbosa de Almeida & Justino Marques Sheyla Karolina</i>	16
3.	Production Facility Layout Design for a Project Based Company <i>Erdem Baltaci & Sila Isyar</i>	17
4.	New Experiences in Welding Magnesium Alloys <i>Peter Boehm & Jannis Marion</i>	18
5.	Effect of a Thinner (Methyl Octanoate) on Mechanical Strengths and Fracture Behavior of Epoxy Resin Mortars <i>Amal Bourguiba</i>	19
6.	An Interactive Model of Personal Protective Equipment (PPE) Donning and Doffing Times <i>LuAnn Carpenter, Jerry Davis, Sean Gallagher & Mark Schall</i>	20
7.	Towards Hadoop/MapReduce Framework Supporting Interactive Big Data Analytics Platform for Healthcare over Billions of Patient Records <i>Dillon Chrimes</i>	21
8.	ReThinking IE - Innovations at the Frontiers of Industrial Engineering <i>Abhijit Deshmukh</i>	22
9.	Analysis and Design of Castellated Beams <i>Sahar Elaiwi</i>	23
10.	Experimental Results of Accelerated Long-Term Durability Performance of FRP Composite Materials <i>Hector Estrada, Jonathan Trovillion, Hugh McManus, Ashok Kumar, Larry D. Stephenson & William Lewis</i>	24
11.	Analysis of the Behaviour of Unserviceable Tire Rubber in Floor Manufacturing <i>Joao Marcos Ferreira Santos, Thannys Nascimento Silva & Justino Marques Sheyla Karolina</i>	25

12.	The Supply Chain Value Stream Model <i>Hubertus Franke & Katharina Lanko</i>	26
13.	Large Eddy Simulation of Air Flow and Temperature Distributions in an Office Room Served by a Displacement Ventilation System <i>Shian Gao & Ahmed Qasim Ahmed</i>	28
14.	Module Design Methodology for the Conceptionalization of a Portable Unit for Providing Heat, Cold and Electricity in BEVs and Buildings <i>Haider Iqbal Hanif, Dennis Saul, Henrik Rüscher, Lars-Oliver Gusig & Christian Bohn</i>	29
15.	Challenges of Maintenance, Repair and Overhaul in Hazardous Areas <i>Sabrina Herbst, Johanna Gerlach, Frank Engelmann & Karl-Heinrich Grote</i>	31
16.	Undergraduate Research Projects Designed to Improve Student Retention in Engineering <i>Barry Hojjatie</i>	32
17.	Implementing Smart Specialisation Strategies: Projected Issues and Foresight <i>Dimitrios Kyriakou</i>	33
18.	Computer System for Using Internet and e-Banking Services by Persons with Hand and Body Disabilities <i>Dejan Lacmanovic, Miodrag Ivkovic, Izabela Lacmanovic, Dusanka Milanov & Branko Markoski</i>	34
19.	Laser Assisted Joining of Aluminum and Polyamide 6.6 - Evaluating the Mechanical Strength of Multi Material Structures <i>Christian Lamberti</i>	35
20.	Pricing Strategy in Dual-Channel Supply Chain with Lose-Averse Consumers <i>Chengli Liu & Carman Lee</i>	36
21.	Reexamining the Relationship between Teamwork and Performance: The Influence of Shared Mental Models <i>Sara McComb & Ralitza Vozdolska</i>	37
22.	Assessment of Biomass Supply Chain: A DEA Application <i>Isotilia Costa Melo, Athanasios Rentizelas, Paulo Nocera Alves Júnior, Jéssica Suárez Campoli & Daisy Aparecida do Nascimento Rebelatto</i>	38
23.	Experimental Heat Transfer Analysis of a Rotary Swing Chamber Expander <i>Josef Meyer, Bin Cui, Ulrich Luedersen & Martin Gottschlich</i>	39

24.	Designing Predictive and Recommender Systems for Laser-Plasma Interaction Scenarios. Implementations, Challenges and Future Prospects <i>Andreea Mihailescu</i>	40
25.	Privacy Provisioning in the Internet of Things <i>Ravi Mukkamala & Aftab Ahmad</i>	42
26.	Inventory Management in Mass Customized Printing Production Environment <i>Zbigniew Pasek & Ashwath Sridharan</i>	43
27.	Developing Foresight Intelligence for Energy Technology: Qualitative Comparative Analysis Method <i>Jin-Wei Wang & Yi-Ming Wei</i>	44
28.	Genetic Modification of Flax Plants and their Application <i>Magdalena Wrobel-Kwiatkowska</i>	45
29.	Probe Data Collection for Pavement Maintenance Management by Using Smartphone Sensors <i>Koichi Yagi</i>	46

Preface

This book includes the abstracts of all the papers presented at the 5th Annual International Conference on Industrial, Systems and Design Engineering, 19-22 June 2017, organized by the Athens Institute for Education and Research (ATINER). All ATINER's conferences are organized by the Academic Committee (<https://www.atiner.gr/academic-committee>). This conference has been organized with the assistance of the following academics, who contributed by chairing the conference sessions and/or by reviewing the submitted abstracts and papers:

1. Gregory T. Papanikos, President, ATINER.
2. Dr. Theodore Trafalis, Director, Engineering & Architecture Research Division, ATINER, Professor of Industrial & Systems Engineering and Director, Optimization & Intelligent Systems Laboratory, The University of Oklahoma, USA.
3. Zbigniew Pasek, Professor, University of Windsor, Canada.
4. Peter Boehm, Professor, University of Applied Sciences Trier, Germany.
5. LuAnn Carpenter, Director, Student Program Assessment and Administration, Auburn University, USA.
6. Elhem Ghorbel, Professor, University of Cergy Pontoise, France.
7. Dillon Chrimes, Technical Integration Coordinator, Vancouver Island Health Authority, Canada.
8. Lampros A. Pyrgiotis, President, Greek Society of Regional Scientists, Greece.
9. Sabrina Herbst, Scientific Assistant / PhD Student, Ernst-Abbe-Hochschule Jena, Germany.
10. Isotilia Costa Melo, MSc Student, University of São Paulo, Brazil.
11. Vassilis Skianis, Research Fellow, ATINER.
12. Olga Gkounta, Researcher, ATINER.
13. Hannah Howard, Research Assistant, ATINER.

In total 29 papers were submitted by 32 presenters, coming from 15 different countries (Brazil, Canada, China, France, Germany, Hong Kong, Japan, Luxembourg, Poland, Romania, Serbia, Spain, Turkey, UK and USA). The conference was organized into 10 sessions that included a variety of topic areas such as human factors and safety, professional practice, optimization and more. A full conference program can be found beginning on the next page. In accordance with ATINER's Publication Policy, the papers presented during this conference will be considered for inclusion in one of ATINER's many publications.

The purpose of this abstract book is to provide members of ATINER and other academics around the world with a resource through which to discover colleagues and additional research relevant to their own work. This purpose is in congruence with the overall mission of the institute. ATINER was established in 1995 as an independent academic organization with the mission to become a forum where academics and researchers from all over the world could meet to exchange ideas on their research and consider the future developments of their fields of study.

It is our hope that through ATINER's conferences and publications, Athens will become a place where academics and researchers from all over the world regularly meet to discuss the developments of their discipline and present their work. Since 1995, ATINER has organized more than 400 international conferences and has published nearly 200 books. Academically, the institute is organized into seven research divisions and 37 research units. Each research unit organizes at least one annual conference and undertakes various small and large research projects.

For each of these events, the involvement of multiple parties is crucial. I would like to thank all the participants, the members of the organizing and academic committees, and most importantly the administration staff of ATINER for putting this conference and its subsequent publications together.

Gregory T. Papanikos
President

FINAL CONFERENCE PROGRAM
**4th Annual International Conference on Industrial, Systems and
Design Engineering, 19-22 June 2017, Athens, Greece**

PROGRAM

Conference Venue: Titania Hotel, 52 Panepistimiou Avenue, Athens, Greece

C O N F E R E N C E P R O G R A M

Monday 19 June 2017

08:00-09:00 Registration and Refreshments

09:00-09:30 (Room D-10th Floor): Welcome and Opening Address

Gregory T. Papanikos, President, ATINER.

09:30-11:00 Session I (Room E-10th Floor): Manufacturing and Materials I

Chair: Zbigniew Pasek, Professor, University of Windsor, Canada.

1. Peter Boehm, Professor, University of Applied Sciences Trier, Germany & Jannis Marion, University of Applied Sciences Trier, Germany. New Experiences in Welding Magnesium Alloys.
2. Sabrina Herbst, Scientific Assistant / PhD Student, Ernst-Abbe-Hochschule Jena, Germany, Johanna Gerlach, BSc Student, Ernst-Abbe-Hochschule Jena, Germany, Frank Engemann, Engineer, Ernst-Abbe-Hochschule Jena, Germany & Karl-Heinrich Grote, Chair of Design Engineering, Otto-von-Guericke-Universität, Germany. Challenges of Maintenance, Repair and Overhaul in Hazardous Areas.
3. Josef Meyer, PhD Student, Hochschule Hannover, Germany, Bin Cui, PhD Student, Hochschule Hannover, Germany, Ulrich Luedersen, Professor, Hochschule Hannover, Germany & Martin Gottschlich, Professor, Hochschule Hannover, Germany. Experimental Heat Transfer Analysis of a Rotary Swing Chamber Expander.
4. Joao Marcos Ferreira Santos, Research Student, IFAL - Instituto Federal de Alagoas, Brazil, Thannys Nascimento Silva, Research Student, IFAL - Instituto Federal de Alagoas, Brazil & Justino Marques Sheyla Karolina, Advisor Professor, Federal Institute of Alagoas - IFAL, Brazil. Analysis of the Behaviour of Unserviceable Tire Rubber in Floor Manufacturing. .

11:00-12:30 Session II (Room E-10th Floor): Manufacturing and Materials II

Chair: Peter Boehm, Professor, University of Applied Sciences Trier, Germany.

1. Hector Estrada, Professor, University of the Pacific, USA, Jonathan Trovillion, U.S. Army Engineer Research and Development Center, USA, Hugh McManus, U.S. Army Engineer Research and Development Center, USA, Ashok Kumar, U.S. Army Engineer Research and Development Center, USA, Larry D. Stephenson, U.S. Army Engineer Research and Development Center, USA & William Lewis, U.S. Army Engineer Research and Development Center, USA. Experimental Results of Accelerated Long-Term Durability Performance of FRP Composite Materials.
2. Amel Bourguiba, PhD Student, University of Cergy Pontoise, France. Effect of a Thinner (Methyl Octanoate) on Mechanical Strengths and Fracture Behavior of Epoxy Resin Mortars.
3. Christian Lamberti, PhD Student, University of Luxembourg, Luxembourg. Laser Assisted Joining of Aluminum and Polyamide 6.6 – Evaluating the Mechanical Strength of Multi Material Structures.
4. Emanuel Filipe Santos Amaral, Research Student, IFAL - Instituto Federal de Alagoas, Brazil, Jose Diogo Barbosa de Almeida, Research Student, IFAL - Instituto Federal de

Alagoas, Brazil & Justino Marques Sheyla Karolina, Advisor Professor, Federal Institute of Alagoas - IFAL, Brazil. Study of Viability of Using Rice Husk Ash in Manufacturing of Hollow Block.

12:30-14:00 Session III (Room E-10th Floor): Supply Chain and Inventory Management

Chair: Hannah Howard, Research Assistant, ATINER.

1. Hubertus Franke, Professor, Ostfalia University of Applied Sciences, Germany & Katharina Lanko, BSc, MA, Ostfalia University of Applied Sciences, Germany. The Supply Chain Value Stream Model.
2. Zbigniew Pasek, Professor, University of Windsor, Canada & Ashwath Sridharan, Graduate Student, University of Windsor, Canada. Inventory Management in Mass Customized Printing Production Environment.
3. Chengli Liu, PhD Candidate, The Hong Kong Polytechnic University, Hong Kong & Carman Lee, Assistant Professor, The Hong Kong Polytechnic University, Hong Kong. Pricing Strategy in Dual-Channel Supply Chain with Lose-Averse Consumers.
4. Isotilia Costa Melo, MSc Student, University of São Paulo, Brazil, Athanasios Rentizelas, Lecturer, University of Strathclyde, UK, Paulo Nocera Alves Júnior, PhD Student, University of São Paulo, Brazil, Jéssica Suárez Campoli, MSc Student, University of São Paulo, Brazil & Daisy Aparecida do Nascimento Rebelatto, Professor, University of São Paulo, Brazil. Assessment of Biomass Supply Chain: An DEA Application.

14:00-15:00 Lunch

15:00-17:00 Session IV (Room D-10th Floor): Design and Optimization

Chair: Elhem Ghorbel, Professor, University of Cergy Pontoise, France.

1. Shian Gao, Lecturer, University of Leicester, UK & Ahmed Qasim Ahmed, PhD Research Student, University of Leicester, UK. Large Eddy Simulation of Air Flow and Temperature Distributions in an Office Room Served by a Displacement Ventilation System.
2. Erdem Baltaci, Industrial Engineer, Turkey, Sevgi Ozlem Bulu, Industrial Engineer, Turkey & Sila Isyar, Industrial Engineer, Turkey. Production Facility Layout Design for a Project Based Company.
3. Haider Iqbal Hanif, PhD Student, Hochschule Hannover, Germany, Dennis Saul, Research Assistant, Hochschule Hannover, Germany, Henrik Rüscher, Research Assistant / PhD Student, Hochschule Hannover, Germany, Lars-Oliver Gusig, Professor, Hochschule Hannover, Germany & Christian Bohn, Professor, Clausthal University of Technology, Germany. Module Design Methodology for the Conceptionalization of a Portable Unit for Providing Heat, Cold and Electricity in BEVs and

15:00-17:00 Session V (Room E-10th Floor): Foresight

Chair: Isotilia Costa Melo, MSc Student, University of São Paulo, Brazil.

1. Abhijit Deshmukh, James J. Solberg Head and Professor, School of Industrial Engineering, Purdue University, USA. ReThinking IE – Innovations at the Frontiers of Industrial Engineering.
2. Dimitrios Kyriakou, Lead Economist, European Commission, Spain. Implementing Smart Specialisation Strategies: Projected Issues and Foresight.
3. Jin-Wei Wang, PhD Student, Beijing Institute of Technology, China & Yi-Ming Wei, Professor, Beijing Institute of Technology, China. Developing Foresight Intelligence for Energy Technology: Qualitative Comparative Analysis Method.

Buildings. 4. Sahar Elaiwi, PhD Student, Plymouth University, UK. Analysis and Design of Castellated Beams.	
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17:00-19:00 Session VI (Room D-10th Floor): A Symposium on the Future Developments and Prospects of Engineering and Science Education & Research in a Global World

Chair: Lampros A. Pyrgiotis, President, Greek Society of Regional Scientists, Greece.

1. **Abhijit Deshmukh**, James J. Solberg Head and Professor, School of Industrial Engineering, Purdue University, USA. Convergence of Knowledge.
2. **Anthony Koutoulis**, Professor & Head of School of Biological Sciences, University of Tasmania, Australia. The Future Developments and Prospects of Biology Education and Research in a Global World – a Tasmanian and Australian context.
3. **LuAnn Carpenter**, Director, Student Program Assessment and Administration, Industrial and Systems Engineering, Auburn University, USA. Issues and Trends in Engineering Education at Auburn University, Alabama, United States of America.
4. **David H. Sanders**, UNR Foundation Professor, Past-Chair UNR Faculty Senate, Department of Civil and Environmental Engineering, University of Nevada, Reno, USA. Is the Future for Higher Education bright in the United States?
5. **Ravi Mukkamala**, Professor, Old Dominion University, USA. The Future of Computer Science.

For details on the discussion please [click here](#).

21:00-23:00 The Pragmatic Symposium of the Conference as Organized in Ancient Athens with Dialogues, Food, Wine, Music and Dancing but fine tuned to Synchronous Ethics (Details during registration)

Tuesday 20 June 2017

07:30-10:30 Session VII: An Educational Urban Walk in Modern and Ancient Athens

Chair: Gregory Katsas, Vice President of Academic Affairs, ATINER & Associate Professor, The American College of Greece-Deree College, Greece.

Group Discussion on Ancient and Modern Athens.

Visit to the Most Important Historical and Cultural Monuments of the City (be prepared to walk and talk as in the ancient peripatetic school of Aristotle)

11:00-12:30 Session VIII (Room E-10th Floor): Big Data in Professional Practice: Challenges, Solutions and Future Prospects

Chair: Sabrina Herbst, Scientific Assistant / PhD Student, Ernst-Abbe-Hochschule Jena, Germany.

1. **Ravi Mukkamala**, Professor, Old Dominion University, USA & Aftab Ahmad, CUNY John Jay College of Criminal Justice, USA. Privacy Provisioning in the Internet of Things.
2. **Andreea Mihailescu**, Research Scientist / Engineer, Lasers Department / National Institute for Lasers, Plasma and Radiation Physics, Romania. Designing Predictive and Recommender Systems for Laser-Plasma Interaction Scenarios. Implementations, Challenges and Future Prospects.
3. **Dillon Chrimes**, Technical Integration Coordinator, Vancouver Island Health Authority, Canada. Towards Hadoop/MapReduce Framework Supporting Interactive Big Data Analytics Platform for Healthcare over Billions of Patient Records.

4. Koichi Yagi, CEO, BumpRecorder Co., Ltd., Japan. Probe Data Collection for Pavement Maintenance Management by Using Smartphone Sensors.

12:30-14:00 Session IX (Room E-10th Floor): Human Factors and Safety

Chair: Dillon Chrimmes, Technical Integration Coordinator, Vancouver Island Health Authority, Canada.

1. Dejan Lacmanovic, Professor, University of Novi Sad, Serbia, Miodrag Ivkovic, University of Novi Sad, Serbia, Izabela Lacmanovic, University of Novi Sad, Serbia, Dusanka Milanov, University of Novi Sad, Serbia & Branko Markoski, University of Novi Sad, Serbia. Computer System for Using Internet and e-Banking Services by Persons with Hand and Body Disabilities.
2. LuAnn Carpenter, Director, Student Program Assessment and Administration, Auburn University, USA, Jerry Davis, Associate Professor, Auburn University, USA, Sean Gallagher, Associate Professor, Auburn University, USA & Mark Schall, Assistant Professor, Auburn University, USA. An Interactive Model of Personal Protective Equipment (PPE) Donning and Doffing Times.
3. Yousif Abulhassan, Assistant Professor, Murray State University, USA, Rong Huangfu, PhD Student, Auburn University, USA, Connor Lusk, MSc Student, Auburn University, USA, Leslie Gunter, PhD Student, Auburn University, USA & Jerry Davis, Professor, Auburn University, USA. Does Wearing a Smoke Hood Impede one's Ability to see Stairs while Descending?

14:00-15:00 Lunch

15:00-16:30 Session X (Room E-10th Floor): Special Topics

Chair: LuAnn Carpenter, Director, Student Program Assessment and Administration, Auburn University, USA.

1. Barry Hojjatie, Professor and Engineering Coordinator, Valdosta State University, USA. Undergraduate Research Projects Designed to Improve Student Retention in Engineering.
2. Sara McComb, Professor, Purdue University, USA & Ralitza Vozdolska, Data Scientist, Teradata, USA. Reexamining the Relationship between Teamwork and Performance: The Influence of Shared Mental Models.
3. Magdalena Wrobel-Kwiatkowska, Assistant Professor, Wroclaw University of Environmental and Life Sciences, Poland. Genetic Modification of Flax Plants and their Application.

21:00- 22:30 Dinner (Details during registration)

Wednesday 21 June 2017
Educational Island Tour or Mycenae and Epidaurus Visit

Thursday 22 June 2017
Delphi Visit

Yousif Abulhassan

Assistant Professor, Murray State University, USA,

Rong Huangfu

PhD Student, Auburn University, USA

Connor Lusk

MSc Student, Auburn University, USA

Leslie Gunter

PhD Student, Auburn University, USA

&

Jerry Davis

Professor, Auburn University, USA

Does Wearing a Smoke Hood Impede one's Ability to see Stairs while descending?

Seeing where one is stepping is critically important when descending stairs. This study evaluated three (3) commercially available smoke hoods (A, B & C) in the context of vision restriction once donned. Subjects (N=16) were randomly tested with smoke hoods and without (control) for their vertical visual 'field of view' in a stairwell. Neck and trunk flexion angles were measured using an IMU based motion capture system (Xsens). When standing erect at the top of a staircase (descending) without a smoke hood, all subjects could see the immediate stair tread they would step down upon using only neck flexion. While wearing a smoke hood, 75% of the subjects experienced a reduction in the number of stair treads they could see, ranging between 1 to 3 treads obscured. Paired t-Test demonstrated that the number(s) of stairs that could not be seen were significantly different compared with the control (p-value of 0.034, 0.001 and 0.004 for smoke hoods A, B, and C respectively). Those subjects who could not see the immediate stair tread while wearing a smoke hood, were further instructed to bend their trunk to help them see the immediate stair , while maintaining their neck fully flexed . Trunk flexion angles were 14.1 ° (SD=7.0), 13.8 ° (SD=8.8) and 13.4 ° (SD=7.4) for smoke hoods A, B and C respectively. The combined effect of neck and trunk flexion shifts the subjects' center of mass forward towards the direction of decent, potentially increasing risk for a fall during stairwell egress.

Emanuel Filipe Santos Amaral

Research Student, IFAL - Instituto Federal de Alagoas, Brazil

Jose Diogo Barbosa de Almeida

Research Student, IFAL - Instituto Federal de Alagoas, Brazil

&

Justino Marques Sheyla Karolina

Advisor Professor, Federal Institute of Alagoas - IFAL, Brazil

Study of Viability of Using Rice Husk Ash in Manufacturing of Hollow Block

This research was entirely developed in Federal Institute of Alagoas -Brazil by Civil Engineering Research Group and consists on studying the viability of using rice husk ash on manufacturing of hollow block, thus creating ternary compositions in order to obtain a high performance, durable and low-cost product that could be made in industrial scale. Since the block reuses wasted rice husk ash, it becomes an ecological alternative. The residues used on the block's confection come originally from the burning of rice husk. In general, hollow blocks are a compacted and homogenous mixing of soil, Portland cement and water in appropriate portions in order to meet the requirements requested by standards. In the research, the group used soil from Palmeira dos Índios -AL (Brazilian city), Portland cement CP II Z-32 RS and rice husk ash residues from Piaçabuçu -AL (Brazilian city). Then, it was studied the residue addition in different levels (2%, 6%, and 10%), producing 12 samples for each formulation. The method used to analyze the block's behavior was based on tests of mass loss by immersion, water absorption and compression strength. The tests were performed on the samples with two different ages, in this case, 7 and 14 days of curing period. The test results are considered viable compared to Brazilian Standards requirements (ABNT - Associação Brasileira de Normas Técnicas). The tests of mass loss by immersion, water absorption and compression resistance were even better than those required by the standards, reaching high-level performance. The obtained results show that the residue addition between 2% and 6% keeps the block on a great technical level.

Erdem Baltaci

Industrial Engineer, Turkey, Sevgi Ozlem Bulu, Industrial Engineer,
Turkey

&

Sila Isyar

Industrial Engineer, Turkey

Production Facility Layout Design for a Project Based Company

Efficient facility planning and design contribute to efficiency of the production. This study considers the layout of a new factory for a company, using the analysis and information from its current facilities. Since the company is a project based one, there is no standard material or work flow and nearly each order is different than others. Hence, raw materials' size and shape, production plan and work plan change according to orders. Because of the capacity problems, the company is planning to relocate to its new factory. Layout of the current factory creates too much part and material mobility which causes waste of time and energy, increases the traffic and the operational costs. There are 30 machines for primary and secondary operations in the factory and same set of the machines will be moved to new facility. The aim of this study, is to design the layout of the new factory to reduce material handling costs and transportation time between the machines. Current operations are analyzed to identify the flow of the materials using 5 years' data. The aim of this analysis is to find the flow of the raw materials to primary operation machines and the flow of the parts that comes from primary operations to the secondary operations. This analysis was made with 5-years data. Product families are identified and a layout for the new factory is proposed with respect to findings.

Peter Boehm

Professor, University of Applied Sciences Trier, Germany

&

Jannis Marion

University of Applied Sciences Trier, Germany

New Experiences in Welding Magnesium Alloys

The role of light weight constructions gets more and more important in the field of the automobile though the aircraft industry. In view of that fact some structural elements in these kind of fields will be constructed of light weight metal - magnesium. Magnesium alloys are featuring relatively suitable mechanical properties in relationship to their weight. Moreover the casting of magnesium is well known, so that a great number of parts can be produced. Actually magnesium components are joined by screwing processes. Bolting connections have the disadvantage to be comparatively cost-intensive and underlie in many cases the risk of corrosion. To be more flexible in the construction of magnesium components optimized joining technologies are demanded. Currently only a small knowledge to join these magnesium alloys by welding technologies is available. To start solving the problem two different magnesium alloys, AZ91 and AM60 (Two pressure casting alloys, different in aluminium content) were examined by different welding procedures, e.g. the laser welding technology. Preliminary investigations showed that particularly the Tungsten-Inert-Gas Method stood the test. In the course of the investigations some different filler materials were tested in verifying all main welding parameters. On the one hand all welded specimen were tested against their mechanical-technological properties, particularly with regard to a sufficient strength of the weld seams. On the other hand the influence of the appearance of different solid solutions as well as the influence of different precipitation phases with a view to the structure of the weld was researched by metallographic methods as well as by scanning electron microscope analyzing procedures. The results obtained by the investigations lead to precise indications to an optimized welding process for the examined basis-material/filler-material combinations. On the basic principle of the fundamental knowledge of the precipitation creation improved welding results for further basis-material/filler- material combinations can be expected.

Amal Bourguiba

PhD Student, University of Cergy Pontoise, France

Effect of a Thinner (Methyl Octanoate) on Mechanical Strengths and Fracture Behavior of Epoxy Resin Mortars

Epoxy resin mortars are mainly used in the implementation of precast elements used in civil engineering field. The workability of these mortars represents a major obstacle to their development. In order to improve this property, we introduced an organic thinner into its composition. The amount of thinner should be optimized to ensure ease of implementation without compromising the final mechanical properties of the mortar.

In this work we present the influence of the thinner (methyl octanoate), added at different percentages, on the properties of resin mortars in the fresh state as well as on their mechanical resistances and their fracture behavior. The studied epoxy resin mortars were formulated with two types of sand: standardized sand and recycled one, by varying the percentage of the polymeric binder between 9 and 20%. Methyl octanoate was added with 2%, 5%, 7% and 9% by weight, based on the total mass of mortar.

In the fresh state, workability tests were performed with Abrams mini-cone. The obtained results show that methyl octanoate improved the workability of the various types of epoxy resin mortars. In the cured state, three-point bending and compression tests were carried out at different maturation ages on 4x4x16 cm³ specimens. The results show that this thinner induced the decrease of the mechanical strengths. Indeed, at 7 days, we recorded a loss of bending strength equal to 20% when adding 5% of methyl octanoate to the mortar prepared with 20% of polymeric binder.

The fracture behavior was studied by a three-point bending test on pre-notched 4x4x16 cm³ specimens. As a result, the addition of thinner improved the fracture properties of the epoxy resin mortars. Indeed, the addition of methyl octanoate increased the fracture energy " G_F " as well as the critical stress intensity factor " K_{IC} ". We remarked that, the " G_F " increases by 41% when adding 7% of methyl octanoate to the mortar prepared with 9% of polymer.

LuAnn Carpenter

Director, Student Program Assessment and Administration, Auburn
University, USA

Jerry Davis

Associate Professor, Auburn University, USA

Sean Gallagher

Associate Professor, Auburn University, USA

&

Mark Schall

Assistant Professor, Auburn University, USA

**An Interactive Model of Personal Protective Equipment
(PPE) Donning and Doffing Times**

Personal Protective Equipment (PPE) is specialized clothing or equipment worn to minimize exposure to a variety of occupational hazards. It has been estimated that 20 million workers in the United States wear some form of PPE. How much time it takes for employees to don and doff PPE and whether they should be compensated for this time has been frequently litigated in the last decade. Surprisingly, few studies have been performed to determine empirical donning and doffing times for common PPE used in industry such as ear plugs, aprons, safety glasses, gloves, etc. A study was designed to have highly experienced employees (subjects) don and doff PPE that they routinely wear while the researchers conducted a time study of the process. Over 2,000 donning and doffing times for 27 different types of common PPE were included in the time study. Maynard Operation Sequence Technique (M.O.S.T.) was used for validation of the times. A computer model was developed to enable researchers or practitioners to easily determine standard times for donning and doffing using the data obtained from the study. The model allows the user to select individual or combinations of PPE that are worn by workers and calculates the total time required for donning and doffing. The model is statistically sound and robust and demonstrates that Time Study is an effective means of determining don and doff times for PPE.

Dillon Chrimes

Technical Integration Coordinator, Vancouver Island Health Authority,
Canada

**Towards Hadoop/MapReduce Framework Supporting
Interactive Big Data Analytics Platform for Healthcare over
Billions of Patient Records**

Big data analytics (BDA) is important to reduce healthcare costs. However, there are many challenges of data aggregation, maintenance, integration, translation, analysis, and security/privacy. These challenges are always present in healthcare and increased lens when applying big data technology. The study objective to establish an interactive BDA platform was successfully achieved. Hadoop/MapReduce technologies formed a platform framework and Hadoop Distributed File System (HDFS) with HBase (key-value NoSQL database storage). Distributed data structures were generated from benchmarked hospital-specific metadata. Nine billion patient records distributed and represented the entire archive of hospitals of Vancouver Island Health Authority (VIHA). High performance tests retrieved results from simulated patient records with Apache tools in Hadoop's ecosystem. At optimized iteration, HDFS ingestion of HFiles to HBase store files revealed sustained database integrity over hundreds of iterations; however, to complete MapReduce to HBase required a week or a month for one billion (10TB) and three billion (30TB) indexed patient records, respectively. Inconsistencies of MapReduce limited the capacity to generate and replicate data efficiently. Thus, its influence, especially in healthcare, is important for education and professional practice to improve performance and usability. Specific dependencies among the data elements system could be expressed via "family" primary keys set in SQL-like code in Apache Phoenix to generate the database to query the data accurately. Apache Spark and Apache Drill showed high performance queries over HBase with high usability for technical support but poor usability for clinical reporting and physicians. Hospital system based on a patient encounter-centric database was challenging and difficult as not all primary keys and data profiles were fully representative of complex healthcare-at-bedside-to-hospital relationships. Recommendations for professionals and enhanced education to utilize and implement key-value storage for BDA should be considered when analyzing secured patient data in simplified clinical event models across entire hospitalization archives.

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**ReThinking IE -
Innovations at the Frontiers of Industrial Engineering**

Now is a truly transformational time for Industrial Engineers. On one hand, the world is recognizing the importance of what we do - from big-data analytics to systemic risk mitigation; from additive manufacturing to service science. At the same time, we are facing challenges that are hard to tackle with our current toolkit - from stopping pandemics to protecting global infrastructure; from creating incentives for individuals to designing social networks. The grand challenges facing society today inspire and drive us once again envision new perspectives and invent novel ways to improve the world we live in. This talk focuses on ReThinking IE in order to make a lasting impact on the society going forward.

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Analysis and Design of Castellated Beams

The castellated beam is one of the steel members, which uses less material but has equal performance as the I-beam of the same size. The process of fabrication castellated beams led to increase the beam's depth and then the bending strength and stiffness around the major axis without adding additional materials.

Existing studies have shown that the resistance of the castellated beam is influenced by shear stresses particularly those around web openings and under the T-section, which could cause the beam to have different failure modes. However, most of design guidance does not take into account the shear effect. As far as the bending strength is concerned, the neglecting the shear effect may not cause problems. However, for the calculation of serviceability, the shear weakness due to web openings in castellated beams could affect the performance of the beams and thus need to be carefully considered.

The aim of the present paper is to investigate the effect of web openings on the transverse deflection of castellated beams by using both analytical and numerical methods. The purpose of developing analytical solutions, which adopted the classical principle of minimum potential energy is for the design and practical use; while the numerical solutions obtained using ANSYS software are for the validation of the analytical solutions. In addition, this present study has been presented to evaluate the shear-induced transverse deflection of castellated beams subjected to uniformly distributed transverse load. The analytical and numerical solutions have been employed for a wide spectrum of geometric dimensions of I-shaped castellated beams with two command boundary conditions, namely simply support and simply-clamped support subjected to a uniformly distributed transverse load. This study has contributed to enhancing the knowledge of the effect of web openings on the transverse deflection of castellated beams at a uniformly distributed transverse load.

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Experimental Results of Accelerated Long-Term Durability Performance of FRP Composite Materials

Fiber reinforced polymer (FRP) composite materials have been increasingly used in many infrastructure applications, including seismic rehabilitation, retrofitting, and repair of structural systems (for example, strengthening of concrete beams, slabs, and columns). FRP composites are ideal for these applications compared to traditional materials because of their inherent customizability, multi-functionality (including characteristics related to survivability), durability, and high specific properties (high strength-to-weight and stiffness-to-weight ratios). However, these applications require materials to perform adequately over long periods of time in harsh environments, such as exposure to moisture and high temperatures. Therefore, it is important for engineers responsible for the design and maintenance of these systems to understand the long-term durability of the materials to these environmental stimuli.

This paper presents results of experimental tests that can be used to estimate the service life of a composite system. The results can be used to augment the current knowledge of observed material behavior and degradation mechanisms to create a practical method for estimating the service life of composites. The results include the effects of transport phenomena (heat and moisture), degradation mechanisms (hygro-thermal and material post-cure) using hygro-thermal degradation of E-glass/epoxy composites in accelerated tests under controlled temperatures and relative humidities. These results can also be used to calibrate predictive semi-empirical modes.

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Analysis of the Behaviour of Unserviceable Tire Rubber in Floor Manufacturing

Currently, the usage of concrete floors is growing all over the world. Besides, the use of waste has proved to be a good alternative in reducing the impact caused by uncontrolled consumption of raw material and the reduction of dump areas, considering the growing volume of garbage discarded each year. Within this context, we point out the tire waste derived from retreading, associated to concrete plates for paving, having standardized dimensions for use in human traffic areas. Such waste does not yet have proper disposal, industrial or economic purpose, because of that it is usually deposited in large quantities in workshops and concessionaires that provide resurfacing service. This work exposes and discusses the results of characterization of the necessary elements for the production of concrete plate, in addition to studying its behavior with partial incorporation of rubber - compositions of 10%, 8%, 4% and 2% of residues - by comparison with a reference concrete, through technological tests. The thermogravimetric analysis revealed that the softening and combustion temperatures occur in a range in which the concrete already has its properties deficient. Fluorescence has confirmed that the heavy elements are low rate in rubber. It was verified that in terms of tenacity the increase was not significant. However, an increase in compressive strength was observed while the water cement factor was adjusted. It leads us to believe that by increasing the size of the fibers, the results that depend on the toughness can be improved. Thus, these results can be considered satisfactory, producing a viable embodied cementitious plate for the market.

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The Supply Chain Value Stream Model

Supply Chain Management (SCM) is the flow of materials, information, and finances as they move in a process from supplier to manufacturer to wholesaler to retailer to consumer¹. Nowadays SCM is a very important aspect for all kinds of companies that interact with other companies and business units. Unfortunately SCM is also a very complex scientific area, thus small aspects of SCM have lots of complex structures and systems. Therefore it is necessary to find a way to describe all essential aspects of a Supply Chain (SC) in a logical and understandable manner. Finally we need a reference model for SCM which should depict all important aspects of a SC.

A reference model is an abstract framework for understanding significant relationships among the entities of some environment, and for the development of consistent standards or specifications supporting that environment.² In literature only the supply chain operations reference model (SCOR)³ is known. The SCOR-model is the world's leading supply chain framework, linking business processes, performance metrics, practices and people skills into a unified structure.⁴ This model works on different aggregation levels and divides a SC in periodic components like a puzzle. These components are plan, source, make, deliver, return, enable. The meaning is that in every part of the SC you can use these components like "plan" an idea, "source" from your supplier, "make" as a producing process in your company or "deliver" to your customer. Here "return" means all aspects of re-logistics. This model is very complex and you need a long time to understand this complex model. Further this model is not very useful, because it has less visual aspects. Unfortunately transportation processes, which are very important in logistics and in SCM, are not implemented in this model. In reality the SCOR Model is rarely used. A very often-used model for producing processes and in internal logistics

¹ See <http://searchmanufacturingerp.techtarget.com/definition/supply-chain-management>

² See <https://www.oasis-open.org/committees/soa-rm/faq.php>

³ See <https://www.scor.com/en/>

⁴ See <http://www.apics.org/apics-for-business/products-and-services/apics-scc-frameworks/scor>

is the so-called Value Stream Mapping model (VSM). Value stream mapping is a visual means to depict and improve the flow of manufacturing and production process, as well as the information that controls the flow of materials through the process.⁵VSM is only for one company, not for SCM and mentions only the supplier and the customers. One idea could be to connect lots of this VSM in one big Supply Chain Value stream model (SCVSM) to describe a SC in a sophisticated manner. Therefore we should invent some symbols and modeling processes for aggregation in different levels. That means in one level we see the whole SC. The following level shows the main processes of chosen SC-players and in another level, detailed aspects of the SC are displayed. The advantages are that the VSM is very good known in business areas and also in scientific area. Important facts like transportation processes can be modeled. The SCVSM based on visual modeling aspects and it is possible to choose between a visual and a more technical design. This publication works in the following steps: Describing SC, SCM, SCOR and VSM. Then the advantages of the SCVSM will be described. Afterwards the SCVSM will be designed based on the good known VSM. A validation of the model by using some realistic scenarios will give us a summary and an associated conclusion.

⁵ See <http://www.industryweek.com/lean-six-sigma/best-practices-using-value-stream-mapping-continuous-improvement-tool>

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&

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Large Eddy Simulation of Air Flow and Temperature Distributions in an Office Room Served by a Displacement Ventilation System

Air flow motion and temperature distributions are considered the most important factors that influence the contaminant concentration distribution and indoor thermal comfort for the occupants. Although the indoor air flow movement, especially in the occupied zones, is unsteady and sometimes unstable, much of the research literature to date is focused on the time averaged investigations. In addition, most studies have ignored the influences of fluctuating velocity, turbulence intensity and fluctuating frequency on the thermal microenvironment and indoor thermal comfort. In this paper, the Large Eddy Simulation (LES) approach has been used to investigate the characteristics of air flow field and temperature distributions in a complex office room served by a displacement ventilation (DV) system. The computational results show that the air flow field and temperature distributions in the office are highly unsteady and unstable, especially in the occupied zones where the buoyancy force works effectively, which generates the high perturbations. It is also shown that the LES method has the ability to make accurate predictions of the velocity and temperature distributions in a complex office, compared to the RANS modelling.

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Module Design Methodology for the Conceptionalization of a Portable Unit for Providing Heat, Cold and Electricity in BEVs and Buildings

Based upon the current problem of the limited range of battery electric vehicles (BEVs), the thermal conditioning of the battery pack and the passenger compartment needs special consideration. In the ongoing research project "Scalability of mobile micro-combined heat and power (mCHP) units", concepts for mCHP with an electrical power in range of 1 to 15 kW are investigated and a mobile prototype will be developed. The mCHP are units for combined generation of electrical energy and usable heat, for example as stationary CHP for domestic-hot-water and space heating in residential buildings. A special mCHP concept provided by IAV GmbH upgrades a normal mCHP unit to a trigeneration of power, heat and cold. This mobile concept, the power conditioning unit (PCU), should be integrated into the energy and thermal management of BEVs in order to increase the range and overall sustainability in energy utilization.

A previous investigation, carried out by authors, has shown that the realization of the PCU as portable unit with more than 1 kW electrical power is not possible. The present paper explains the application of a new module design methodology for the conceptionalization of a portable PCU developed in the Institute for Engineering Design, Mechatronics and Electromobility. Furthermore, according to this methodology, various PCU concepts are developed, presented and discussed. Finally the comparison of the PCU with systems from the state of the art on the basis of new mathematical indicators is shown. The new indicators reflect the relationship between the mathematical quantities like power, additional range, weight and installation space of the PCU. Due to the new module design methodology the realization of

portable PCU concepts for the application in BEVs and buildings is possible. These concepts could be a transitional solution in order to reduce CO₂ emissions and increase the range and acceptance of BEVs.

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Challenges of Maintenance, Repair and Overhaul in Hazardous Areas

Maintenance, repair and overhaul (MRO) are necessary measures for companies from the manufacturing industry. This division enable a constantly running production process. An objective is to ensure value creation process. The activities for MRO are organised on procedures collected by experiences.

Current studies and trends show a change from experiential to data base MRO. Reasons for the change are new developments in data exchange in manufacturing technologies like cloud computing or internet of things. The states of machines get verified based on selected machine- and process-data from real-time tracking.

Working with data base realized predictable maintenance. With the knowledge it is possible to develop a specific MRO-system in an enterprise, which considers efficiency and effectiveness. Certain industries and companies use these technologies. They improve e.g. expense for maintenance stock, time of machine failure and reaction time to repair a machine.

In hazardous areas is MRO a challenging assignment. MRO must ensure the safety among to the machine and process requirements. In consequence of explosion protection MRO is complex and expensive. The activities in MRO are supported by standards, directives and a lot of experience. For this reason the objective of this project is the adjustment of MRO for hazard areas according to the current developments in view of using data base.

To achieve these objectives is the first step a status analysis. To identify the gap between experiential and data base MRO in hazardous areas it is necessary to explore the existent practices. Surveys and interviews with Operators in hazard area e.g. refineries or pharmaceutical producers support the analysis.

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Undergraduate Research Projects Designed to Improve Student Retention in Engineering

Through an innovation grant awarded to the engineering studies program at Valdosta State University (VSU) to increase student interest in engineering, we have developed a control system project for students to assemble two robots to simulate self-navigation of a robotic vacuum cleaner. Through this project students become familiar with various types of control systems (e.g., open vs closed system), its components and functions, procedure for assembling parts, mechanism of operation, and method of programming. Two different robots were constructed using Boe-Bot: one consisted of two whiskers and another consisted of infrared sensors for navigation. Students in our engineering transfer program that is linked to Georgia Tech can enroll in two new courses called Directed Study in Engineering and Engineering Internship. Through these courses students have performed various designs and experiments related to control as well as other experiential learning related to CAD, computational and experimental mechanics projects involving industry. In this study we will report on robotics and other undergraduate research projects that have been designed to improve student retention in engineering.

Dimitrios Kyriakou

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Implementing Smart Specialisation Strategies: Projected Issues and Foresight

In implementing smart specialisation strategies (S3) one must keep in mind its goal, namely place-based regional economic transformation. At the same time one should avoid both the Charybdis of top-down dirigisme, and the Scylla of hands-off handicapped government. Foresight can help precisely on identifying longer-term transformational aspects, and caveats/challenges along the way. Short-termism should be avoided for transformation processes; nevertheless, there are certain visible first steps and first fruits in a long regional economic transformation process can be highlighted, as well as longer term projected and underappreciated challenges, to which foresight can shed light. The latter include the pitfall of top-down expediency, often accompanied by tempting simplistic one-size-fits-all solutions, the emergence of collective action problems, and the need to give voice to the voiceless in such implementation processes.

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Computer System for Using Internet and e-Banking Services by Persons with Hand and Body Disabilities

The goal of this work is to offer one of the solutions for the persons with hand disabilities, or other individuals that are not able to use their hands for giving commands to the computer. With the use of biotechnological devices and skilled construction of interface it is possible to build a simple solution that enables communication for the persons with severe types of handicap. With further modifications of the interface, it is possible to adapt the solution for the specific needs of users, whereas with further development of biotechnological devices it is possible to increase quality and accuracy of utilization. This work presents a computer system that recognizes and analyses EEG brain signals and transforms them into predefined computer actions used by Internet services. In the work basis of computer system and interface are presented, as well as applications for which the system is adjusted. The paper also gives a practical example of use of this system for e-banking.

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Laser Assisted Joining of Aluminum and Polyamide 6.6 - Evaluating the Mechanical Strength of Multi Material Structures

The development of new strategies to combine dissimilar materials like polymers and metals is of highest interest for all types of industry. Especially the automotive and aerospace sectors are expecting major improvements for lightweight designs from the combination of the complimentary thermal, electrical or mechanical properties of Polyamide 6.6 and Aluminum within lightweight multi-material structures. Laser direct joining offers a very quick alternative to conventional joining technics that yields high strength. However, the different melting points of the materials and the limited temperature stability of PA demand well-defined supply of thermal energy. The present paper deals with the influence of process variables on the joint quality. Critical temperatures are considered to prevent thermal or chemical degradation of the polymer during laser joining. A combination of penetration and conduction laser welding is applied to control the temperature at the interface between the joining partners while maintaining sufficient processing speed. It is shown that good results are achieved at temperatures between the melting of the polymer around 255 °C and 350 °C. The hydrophilic properties of PA 6.6 lead to further complications during the thermal joining process. The influence of the moisture content of the polymer base material on the quality of the joint after laser direct joining is reviewed by means of optical and electron beam microscopy. The development of voids in the polymer melt is observed, which are expected to influence the structural strength of the compound negatively. It is shown that the conditioning of the PA 6.6 before laser joining can extend the limited process window.

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Pricing Strategy in Dual-Channel Supply Chain with Lose-Averse Consumers

Nowadays, the increasing number of manufacturers set up online stores as a direct channel. Together with its existing brick and mortar store as a retail channel, it leads to the dual-channel supply chain. The pricing strategy in the dual-channel is a critical problem faced by managers. However, most previous dual-channel studies mainly focus on the participants who are rational to maximize its profit. In this research, we introduce the loss averse manufacturer, who prefer avoiding losses rather than earning profits, in the centralized the dual-channel supply chain. The objective of this research is to determine the optimal price strategy in the centralized dual-channel supply chain. We model loss averse manufacturer's decision based on the prospect theory. The direct channel price and the retail channel price are set by the manufacturer simultaneously. The results show the direct channel price always increase while retail channel price is dependent on the boundary condition. This research contributes to the introduction of the idea of hyper-rational human behavior pattern, loss-averse, into the dual-channel supply chain.

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&

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Reexamining the Relationship between Teamwork and Performance: The Influence of Shared Mental Models

Our purpose in this paper is to understand the interplay between teamwork and shared mental models about teamwork to garner a more comprehensive understanding of the complex relationship between teamwork and performance. Specifically, we employ social learning theory to ascertain how this interplay may be related to performance and consider the possibility that shared mental models may not always enhance performance. Longitudinal data over two sessions from 216 undergraduate students working interdependently in teams of three are included in our sample. Our results support the existence of an interaction between teamwork and shared mental models about that teamwork and indicate that its relationship with performance is not always positive. Implications for research and practice are discussed.

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**Assessment of Biomass Supply Chain:
A DEA Application**

Besides improving the infrastructure resilience and flexibility of energetic matrix, renewable energy generation also contributes to reduce carbon emissions, responding to the targets for renewable energy sources of most European countries. However, the availability of biomass may drastically differ from country to country. In most cases, the most challenged countries to achieve high levels of sustainability are not those with a sufficiently large stock of biomass availability. Because of that, it is necessary to design new biomass supply chain networks and to improve the existing. This paper aims to assess the efficiency of biomass alternative pathways from South America to Europe. In this particular work, all analyzed scenarios involve torrefaction plants in the country of origin. In this regard, for measuring efficiency, a data envelopment analysis (DEA) model is used, known as Benefit of Doubt (BoD). For analyzing opportunity of investments, traditional administrative tools are used. Therefore, the results highlight the feasibility of establishing closer commercial relations in terms of biomass trade between both countries and assess the logistic efficiency of the alternative routes (considering different Brazilian States and modes of transportation). In summary, this information can assist the process of planning and improve decision-making to determine the feasibility of implementation of torrefaction facilities through identification of the most efficient logistical pathways.

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Experimental Heat Transfer Analysis of a Rotary Swing Chamber Expander

Initiated by the EU energy strategy the energy production sector is in a phase of upheaval. The approaches to meet the requirement differ in Germany and extends from improving existing high technologies to increasing the range of energy recovery systems to the development of decentral renewable CHP systems within the low power range for domestic households.

The University of Applied Sciences and Arts Hannover is developing an innovative engine for expansion and compression with high efficiency which is based on a rotary swing chamber system and can be used in energy recovery and CHP systems. The new flexible and sustainable expansion and compression system is perfectly suited to access new energy levels for recuperation. The engine consists of two interlocking rotors with four blades each, which create four moving chambers within the housing. With separate fluctuating transmissions gears for the rotors, the blade movement against each other creates the characteristic oscillating swinging chambers within the housing. With 32 chamber fillings each rotation the compact engine achieves a high volume turnover and is applicable for a wide range of applications.

For the modelling of the temperature fields and the heat transfer performance the newly developed engine is thoroughly tested and under continuously improvement. The experiment used a suitable instrumentation to monitor process parameters such as mass flux, temperature and pressure before and after the engine. Additionally the wall temperatures of the housing was measured at selected locations on the housing. The results in the laboratory facility are presented. Based on the experimental data an analysis of the heat transfer rate during the expansion process to the housing is carried out and discussed.

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Designing Predictive and Recommender Systems for Laser-Plasma Interaction Scenarios. Implementations, Challenges and Future Prospects

The interaction of ultra-short and intense laser pulses with solid targets and dense plasmas is a rapidly developing area of physics, this being mostly due to the significant advancements in laser technology we have witnessed over the past decades. There is, thus, a growing interest in diagnosing as accurately as possible the numerous phenomena related to the absorption and reflection of laser radiation. At the same time, envisaged experiments are in high demand of increased accuracy simulation software. As laser-plasma interaction models are experiencing a transition from computationally-intensive to data-intensive problems, traditional codes employed so far are starting to show their limitations. It is in this context that predictive and recommender systems are bound to reshape the definition of simulation software.

This presentation is meant to offer an overview of predictive and recommender systems for laser-plasma interaction built at the National Institute for Lasers, Plasma and Radiation Physics- a new class of big data and deep learning based predictive systems with improved accuracy and speed. Making use of terabytes of already available information (from the existing literature as well as simulation and experimental data from local or joint experiments) such a system has the potential of enabling researchers to discover and understand various physical phenomena occurring in certain situations, hence allowing them to set up controlled experiments at optimal parameters. The main advantage of deploying predictive analytics is primarily related to the considerably diminished running time in comparison to classic simulation codes. However, efficiently extracting, interpreting, and learning from very large datasets requires new generation scalable algorithms as well as new data management technologies and cloud computing.

The author will discuss the basic characteristics of these systems, highlighting their performances – such as running times, accuracy, easiness of usage, suitability and bottlenecks. A comparative discussion will be given in terms of advantages and caveats, implementations (e.g.: different choices of deep learning algorithms, big data platforms,

implementations into the cloud) and fitness to the actual interaction scenarios modeling, in other words, a comparative analysis of alternate solutions. The presentation will end by arguing the implications of big data based predictive and recommender systems for the scientific community, their potential, not only in joining together experimental observations, theory and simulation data, but also their potential and future prospects in deriving meaningful analysis and recommendations out of these data.

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Privacy Provisioning in the Internet of Things

IOT distinguishes itself from the Internet in general in many ways, resource limitation being the standout characteristic. Processing, storage, bandwidth and energy are all descaled to reduce form factor and cost of innumerable devices embedded with IP networking capability. These devices are not just vulnerable to hacking attacks, the information they carry has multiple weak points, ranging from the lost revenue if stolen, to identity disclosure of its owner.

It is imperative, therefore, to have robust solutions for protecting the privacy of the information owner, the information itself, and the device that generates, stores, processes and forwards the information. In this paper, we propose a complete privacy provisioning system for IOT devices that is conscious of devices, information and information owner while preserving the utility of the information exchanged on the Internet.

Figure 1 shows the relation between the three privacy triangle vertices of device, information, and owner. Figure 1 (Left) shows relation between various privacy requirements, the processes to effect these requirements, and the impact of one over the other. In this figure, advanced metering infrastructure (AMI) meter is the example appliance. Looking at the Figure 1, one can also see the difference or relation between security and privacy. This relation is elaborated further in Figure 2, which shows the proposed privacy provisioning architecture.

Figure 2. The^[1]proposed^[2]privacy system^[3]example usage. The AMI- meter has various types of information and needs protection from illegal access. The meter, information and owner all need privacy. In this paper, we will elaborate on the privacy provisioning considering the requirements and constraints of devices. Figure 2 shows privacy as a layered systemⁱ. The performanceⁱⁱ model of this layered system can be used to compare privacy provided by various implementations of the model. For example, for the case of data warehouse, a two-phase negotiation-based embedded privacy agreement (EPA) is proposed as an implementation of the concept.ⁱⁱⁱ In this paper, we focus on IOT devices, information, and information owners' privacy.

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Inventory Management in Mass Customized Printing Production Environment

In the competitive industrial setting of present times, it is hard for the manufacturing sector of developed economies to compete with those of developing countries because of the considerably high costs associated with labor, material and transportation in addition to strict environmental concerns, fierce competition from sinking industries and the ever shifting global economic patterns. For a manufacturing industry to survive in such conditions, it must be willing to change, should be technologically superior, access multiple markets, be responsive and adapt quickly.

New manufacturing concepts and business strategies are proposed and introduced frequently. One such business/manufacturing strategy that has proved to be successful is Mass Customization. The advantage of MC companies over traditional manufacturing comes with its fair share of challenges. This paper identifies some important challenges faced by the printing industry, which has adapted MC, and solves one of these challenging problems.

The case studied in the paper involved a flexible printing facility of an international enterprise. The orders from various global customers are collected online, combined for maximum utilization of the printing facilities which can handle both paper and textiles. Variety of these unique orders combined with an extremely short turnaround time creates multiple challenges, one of which is the excessive amount on-floor inventory. A proposed solution on a News Vendor Model to set the inventory levels combined with JIT allowed for over 80% inventory reduction.

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&

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Developing Foresight Intelligence for Energy Technology: Qualitative Comparative Analysis Method

Energy technology foresight is essential to the strategy of future development. Various foresight methods have been developed over the years and applied to energy technology planning in many different areas. However, the systematic review about energy technology foresight methods has not been discussed to date. And the literature exhibits some space about constructing foresight methods framework to grab the opportunities and challenges from data technology (DT) era. This paper compares different applications of foresight methods in the literature, then groups methods into four: data-driven, strategy-driven, experience-driven, model-driven. The paper also identifies the key configurations of foresight methods by employing qualitative comparative analysis (QCA). Based on QCA results, the paper develops a foresight intelligence (FI) framework to integrate various methods for more flexible energy technology planning practice.

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Genetic Modification of Flax Plants and their Application

Recent development of genetic engineering in plant sciences resulted in obtaining of improved plants in the respect of different useful features. One of the example of these plants is flax (*Linum usitatissimum* L.). Flax is a plant typical for temperate climate and what is very important it remains a source of natural fibres. There is growing interest in application of natural fibres instead of synthetic, because natural fibres are not toxic, they can be the source of bioactive compounds, they also derive from natural resources and they are biodegradable.

The purpose of this study is to present the current state of knowledge regards flax genetic modifications, especially in the aspect of fibre cultivar of flax. Results from the latest transformation of fibre flax plants synthesizing mcl-PHA (medium-chain-length polyhydroxyalkanoates) will be also presented. The potential application of these modifications in composite preparations, medicine and agriculture will be discussed.

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Probe Data Collection for Pavement Maintenance Management by Using Smartphone Sensors

For pavement maintenance management, a monitoring of current pavement conditions is an important. Previously, to measure road conditions of road roughness, cracking and rutting, the inertial profiler is used, which is an expensive specialized vehicle. In this reason, road conditions are not collecting oftenly, and human visual confirmation is done instead quantitative measurement. In recent years, a convenient measurement method is developed that is using smartphone built-in accelerometer and GPS. Smartphone is located on the vehicle dashboard and it is collecting vehicle vibration data. After that, the collecting data is analyzed to understand road conditions. Other development is calculating road roughness only. In this presentation, it is reporting calculation method and result of other characteristic which is including crack, bump and linearity. Using this method, data can be collected regularly and it can level up pavement maintenance management. In additions, linearity and driving speed, driving acceleration/deceleration can be used for driving safety analysis. Probe data collections has great potential.